



ALLIANCE DOOR SYSTEMS | IN-STOCK EXTERIOR & INTERIOR



Kaua'i

Lāwā'i: (808) 332-7376



O'ahu

Kapolei: (808) 682-8560

Honolulu: (808) 791-9870

Lāna'i

Lāna'i City: (808) 649-5595

Maui

Lāhainā: (808) 661-9020

Kīhei: (808) 879-7900

Makawao: (808) 572-7988

Hawai'i Island

Kona: (808) 334-4200

Waimea: (808) 885-6036

Hilo: (808) 935-0875

Hilo Retail Store, Lumberyard & Design Center

380 Kanoiehua Avenue
Hilo, Hawai'i 96720
hilo@hpmhawaii.com

Kona Retail Store, Lumberyard & Design Center

74-5511 Luhia Street
Kailua-Kona, Hawai'i 96740
kona@hpmhawaii.com

Waimea Retail Store, Lumberyard & Design Center

64-1027 Mamalahoa Highway
Kamuela, Hawai'i 96743
waimea@hpmhawaii.com

Kapolei Lumber, Building Materials & Roofing

Campbell Industrial Park
91-302 Hanua Street
Kapolei, Hawai'i 96707
oahu@hpmhawaii.com

HPM O'ahu Design Center

560 Nimitz Highway, Suite 104, 108, 109
Honolulu, Hawai'i 96817
oahu.hdc@hpmhawaii.com

Lāwā'i Lumber, Building Materials & Roofing

3419 Iwipo'o Road
Kalaheo, Hawai'i 96741
kauai@hpmhawaii.com

Lāna'i City Retail Store & Lumberyard

1110 Lāna'i Avenue
Lāna'i City, Hawai'i 96763
lanai@hpmhawaii.com

Lāhainā Retail Store & Lumberyard

24 Ulupono Street
Lāhainā, Hawai'i 96761
maui@hpmhawaii.com

Kīhei Retail Store, Lumberyard & Design Center

369 Huku Lii Place
Kīhei, Hawai'i 96753
maui@hpmhawaii.com

Makawao Retail Store & Lumberyard

1035 Makawao Avenue
Makawao, Hawai'i 96768
maui@hpmhawaii.com

Please Note! Hawai'i Island lead time is 5 days, 2-week lead time for Oahu, 3 week leadtime for Maui and Kaua'i.

INDEX

ALLIANCE DOOR SYSTEMS

Alliance Door Systems and components.....	4
Door Construction.....	5
HydroShield.....	5
Nova 90	6-7
Decorative Glass Overview	
Blanca	8
Crosswalk	8
Monterey.....	9
Nouveau	9
Topaz	10
Vents	10
Blink™ Enclosed Blinds.....	11

FIBERGLASS DOORS

Panel Doors	12
Craftsman Doors	12
Full View Doors	13
3/4 View Doors.....	14
Half View Doors	14

FIRE RATED DOORS

Fiberglass, Steel, Wood Stile & Rail and Molded & Wood Veneer Doors.....	15
---	----

WOOD STILE & RAIL DOORS

Exterior French Doors.....	16
Passage and Bifold Doors	16

LYNDEN DOOR

Molded Doors	17
Wood Veneer Doors.....	17

HPM Door Hanging.....	19
Dimensions.....	19



As a local company with humble origins, HPM has a long history of innovation, perseverance and progressiveness. Yet one thing hasn't changed over the past century — the commitment to provide customers with the best building materials and services.

We are proud to offer our customers a comprehensive line of high-quality interior and exterior doors along with related door and millwork products supported by excellent customer service and value-added services including pre-hanging and machining.





ALLIANCE DOOR SYSTEMS

Our high quality doors and stunning glass designs offer you solutions for all your building needs.

Let the beauty and exceptional performance of the Alliance Door System inspire you.

INTERIOR DOOR FRAME SYSTEMS

Available in **Hemlock** and **Primed** in jamb widths of **4-9/16"**, **4-13/16"**, and **5-1/4"**.

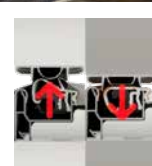
EXTERIOR DOOR FRAME SYSTEMS

Our exterior door systems are available with **Bronze or White high-quality weatherstrip** and with **outswing sills in Mill or Bronze Aluminum**.

The **Endura Z-Articulating Cap Sill** offers superior performance and is a standard inswing sill. *Never adjust a sill again.* The **Z-AC sill is available in Mill and Bronze**.

Choose from **Hemlock** and **Primed** jambs in widths of **4-9/16"**, **4-13/16"**, **5-1/4"**, and **7-1/4"**.

Astragals come in durable **Fir** and **White Aluminum**.



Z-AC never needs adjustment, automatically adjusting for a lasting seal against leaks. No maintenance required.

INTERIOR & EXTERIOR DOOR HARDWARE FINISHES

For the finishing touch, we offer high quality door hardware to complement casing and locking system colors.

Please note! Hinge colors shown are photographs and colors may vary from actual products.



US1D BLACK
4", 5/8" RADIUS



US5
SATIN BRASS



US1D
BLACK



US10B
OIL RUB BRONZE



US15
SATIN NICKEL



US26D
SATIN CHROME



US32D
STAINLESS STEEL



PATENTED HYDROSHIELD™ TECHNOLOGY

The HydroShield Technology by Plastpro protects our Fiberglass doors against moisture and humidity infiltration by creating a fully composite barrier that encases and protects the door on all six sides.

It prevents warping, delamination, corrosion, rotting, and the buildup of mold and mildew.



1 FIBERGLASS REINFORCED DOOR SKINS

Our exclusive formula is measured precisely to ensure each skin is produced to the highest quality. The skins require little maintenance and will not splinter, dent, warp, rot or rust. They can be painted or stained.

2 FULL LENGTH COMPOSITE STILES

Our full-length composite stiles protect the door from external moisture to prevent warping or rotting. They have twice the screw-holding strength of wood.

3 COMPOSITE TOP & BOTTOM RAILS

High strength composite top and bottom rails prevent moisture from seeping into the door and stop the buildup of mold.

4 EXTENDED LOCKBLOCK

Plastpro's full length LVL lock stile allows any type of lock to be placed for increased security.

5 POLYURETHANE FOAM CORE

Our advanced CFC-free, high density, Polyurethane foam core enhances the door's soundproofing capabilities and provides insulation up to six times greater than wood doors.



BACKED BY INDUSTRY LEADING WARRANTY

We are proud to offer one of the best warranties in the industry. Plastpro products are held to high standards. We stand behind our products and guarantee the best quality to meet your performance expectations.

For more information visit plastproinc.com/resources/warranty



DIRECT GLAZED | NOVA 90

The Nova 90 Fiberglass door series features glass that is directly glazed into the door to create a seamless blend between the glass and door. The large Low-E glass pane allows for the greatest views and amount of light into your home.

FEATURES & BENEFITS

- 1 Composite stile cap
- 2 Full length LVL (hinge & strike side, for extra rigidity)
- 3 Low-E insulated 1" glass
- 4 Compression molded Fiberglass skin
- 5 Brush finished texture can be painted or stained
- 6 Integrally molded glass stop with shaker sticking
- 7 High density polyurethane foam
- 8 ADA compliant bottom rail
- 9 Composite bottom rail



ENERGY EFFICIENCY

Energy efficiency translates into energy savings and comfortable living. Metallic, Low-E coatings on one or more surfaces of the glass will reduce heat flow and help lower heating bills in the winter and air conditioning costs in the summer.

LOW-E DOORGLASS

Proven energy saver. Increased energy efficiency equals increased savings for homeowners.

REDUCES SOLAR HEAT GAIN

In cold weather, Low-E glass stays warm on the inside minimizing cold spots and convection currents.

REDUCES CONDENSATION

Cold glass and warm, moist indoor air can cause damaging condensation. Low-E glass keeps glass warmer, reducing condensation.

REDUCES FABRIC FADING

Low-E glass protects fabrics, furniture and carpets from fading by blocking up to 61% of harmful ultra-violet rays.



LOW-E DOORGLASS - HOW DOES IT WORK?

Low-E coatings *reduce the amount of infra-red light* (causes heat build up) and ultra-violet light (causes color fading) passing through the window panes while allowing visible light to pass through with minimal resistance. This works from the exterior to the interior surfaces and the interior to the exterior surfaces; meaning it will *keep the heat out* of your home in the summer and inside your home in the winter.

Cool in the Summer and cozy in the Winter.

Glass Options

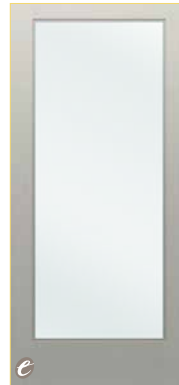
Nova 90 is available with Low-E or Translucent glass. Translucent glass offers a high level of privacy.



Low-E



Translucent



Nova 90
Low-E | Low-E Translucent

Door	3'0"
DRS1S-LE	•
DRS1S-TRLE	•



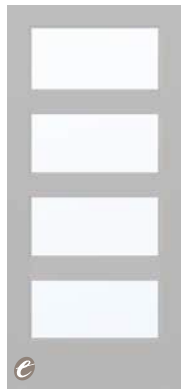
2-Lite - 5" SDL
Low-E | Low-E Translucent

Door	3'0"
DRS1S-LE-502	•
DRS1S-TRLE-502	•



3-Lite - 5" SDL
Low-E | Low-E Translucent

Door	3'0"
DRS1S-LE-503	•
DRS1S-TRLE-503	•



4-Lite - 5" SDL
Low-E | Low-E Translucent

Door	3'0"
DRS1S-LE-504	•
DRS1S-TRLE-504	•



5-Lite - 5" SDL
Low-E | Low-E Translucent

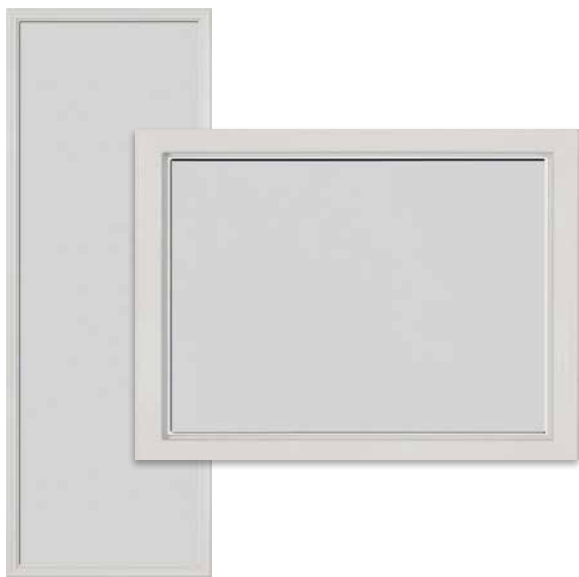
Door	3'0"
DRS1S-LE-505	•
DRS1S-TRLE-505	•



6-Lite - 5" SDL
Low-E | Low-E Translucent

Door	3'0"
DRS1S-LE-506	•
DRS1S-TRLE-506	•

Doors are 6'8" tall, unless otherwise noted.



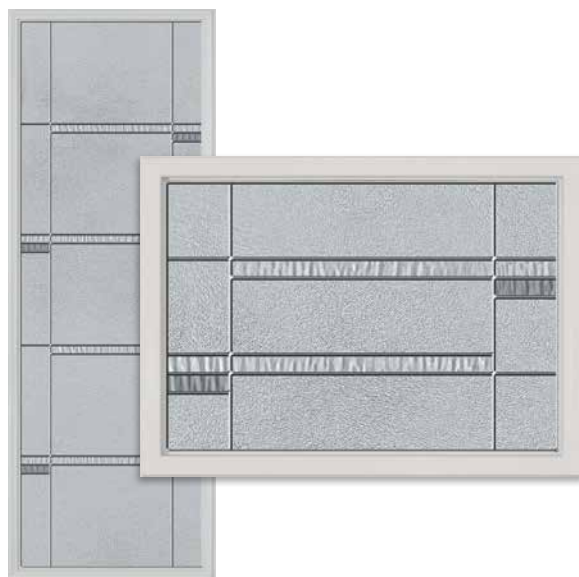
BLANCA | Craftsman Style

Offering a high level of privacy and an understated backdrop, Blanca has a frosted, slightly stippled surface.

Crafted with *Silkscreened Glass*.

Blanca offers a *high privacy level of 9*.

Available in Craftsman, Full View, 3/4 View and Half View.



CROSSWALK | Contemporary & Craftsman Style

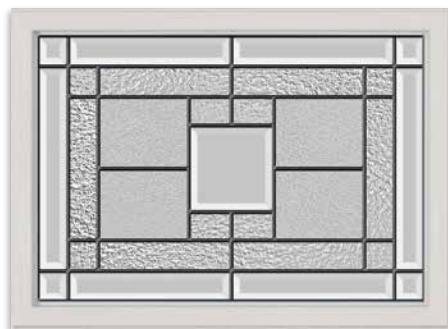
Modern design comes to life through strong linear lines interrupted by bold pops of gray glass. Crosswalk's look is abstract, modern, and stylish.

Crafted with *Micro-Iced Granite Glass*, *Gray Softwave Glass*, *Clear Softwave Glass* and *Platinum Nickel* Caming.

Crosswalk offers a *high privacy level of 8*.

Available in Craftsman, Full View, 3/4 View and Half View.





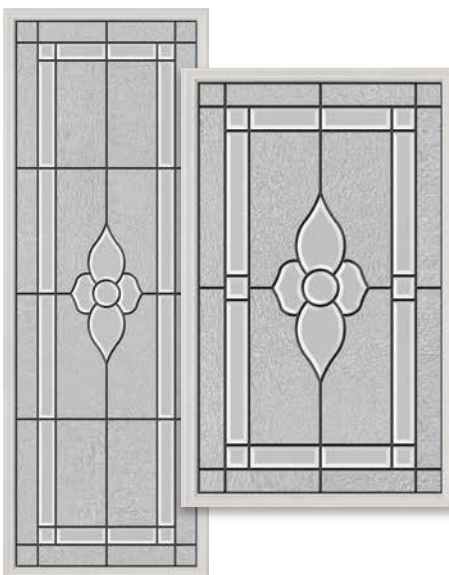
MONTEREY | Craftsman Style

Monterey offers Craftsman design elements and a bit of modern style to your home's entrance. Clear bevels provide visibility, yet the translucent, textured glass offers a high privacy level. Patina and satin nickel give you finish options to complement your door hardware.

Crafted with *Clear Bevels, Micro-Granite Glass, Granite Glass* and *Satin Nickel or Patina* Caming.

Monterey offers a *high privacy level of 7*.

Available in Craftsman View.



NOUVEAU | Traditional Style

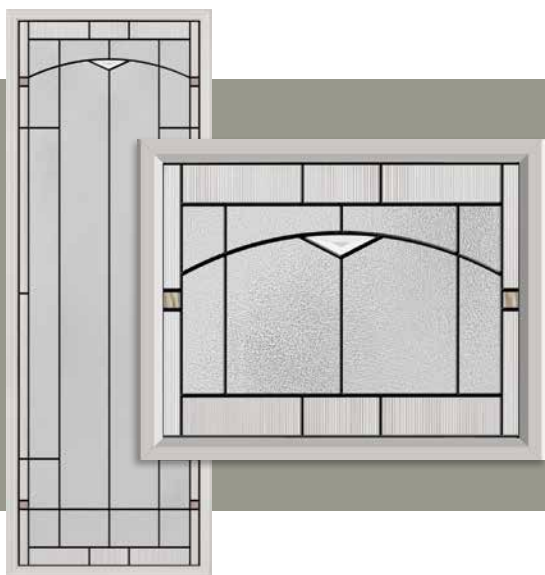
Nouveau places a brilliant bevel cluster at its center and frames it with a classic translucent beveled glass design.

Crafted with *Clear Bevels, Glue Chip Glass* and *Platinum Nickel* Caming.

Nouveau offers a *medium privacy level of 6*.

Available in Full View, 3/4 View and Half View.





TOPAZ | Craftsman Style

If you appreciate attention to detail, you'll like Topaz's subtle pops of color, focal bevel cluster, and patina finish. These "jewels" combine to create a Craftsmanstyle doorglass that adds beauty to your home's entryway

Crafted with **Bronze Seedy Glass**, **Thin Reed Glass**, **Clear Bevels**, **Micro-Granite Glass** and **Patina** Caming.

Topaz offers a **high privacy level of 9**.

Available in Craftsman, Full View, 3/4 View and Half View.



VENTS

Use our vented designs for a boost of fresh air in workshops, garages or your home. They feature a sliding bottom sash with a 10 station locking system which allows you to control the airflow. The external screen keeps insects out and is removable for easy cleaning.

- 10 station locking system
- Removable screen for easy cleaning
- 20-Year Warranty
- Available in White





BLINK® ENCLOSED BLINDS

Whether you're looking to enjoy the outdoors or need to turn off the outside world, the perfect levels of light and privacy are yours to control.

Our superior **Easy Glide System** allows our blinds to tilt completely closed, keeping you safe from prying eyes and unwanted light. The full privacy channels eliminate light gaps, shadows, and sunlight glare.

- No dusting
- No dangling cords or swinging blinds
- Available in White
- Raise, Lower & Tilt



blink®





2-Panel Square Top

Door	3'0"
DRS2B	•



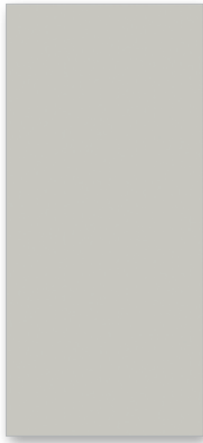
3/4 2-Panel Square Top

Door	3'0"
DRS29	•



6-Panel

Door	2'8"	3'0"
DRS61	•	•



Flush

Door	2'8"	3'0"
DRS00	•	•



1-Panel Shaker

Door	2'8"	3'0"
DRS1K	•	•



2-Panel Shaker

Door	2'8"	3'0"
DRS2K	•	•



Craftsman
3-Panel Smooth

Door	3'0"
DRS3F	•



Low-E Craftsman
3-Panel Smooth

Door	3'0"
S866-3P-LE	•



Blanca Low-E Craftsman
3-Panel Smooth

Door	3'0"
S866-3P-BLE	•



Crosswalk Craftsman
3-Panel Smooth

Door	3'0"
S866-3P-CWK-PN	•



Monterey Craftsman
3-Panel Smooth

Door	3'0"
S866-3P-MQ-P	•



Topaz Craftsman
3-Panel Smooth

Door	3'0"
S866-3P-TPZ-P	•



Clear Full View

Door	2'8"	3'0"
S686-FL-CL	•	•



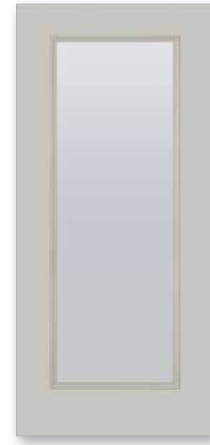
Clear/Low-E Full View 10-Lite
(Fixed Grilles)

Door	2'8"	3'0"
S628-FL-FG10-CL	•	•



Blinds Clear/Low-E Full View

Door	2'8"	3'0"
S686-FL-RLB-CL	•	•



Blanca Full View

Door	2'8"	3'0"
S686-FL-BLC	•	•



Rain Full View

Door	2'8"	3'0"
S686-FL-RN	•	•



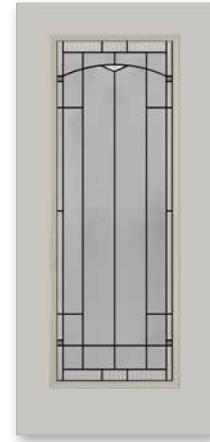
Crosswalk Full View

Door	2'8"	3'0"
S686-FL-CWK-PN	•	•



Nouveau Full View

Door	2'8"	3'0"
S686-FL-MN-PN	•	•



Topaz Full View

Door	2'8"	2'10"	3'0"	3'6"
S686-FL-TPZ-P	•	•	•	•





Blanca 3/4 View 1-Panel

Door	2'8"	3'0"
S607-1P-BLC	•	•



Rain 3/4 View 1-Panel

Door	2'8"	3'0"
S607-1P-RN	•	•



Crosswalk 3/4 View 1-Panel

Door	2'8"	3'0"
S607-1P-CWK-PN	•	•



Nouveau 3/4 View 1-Panel

Door	2'8"	3'0"
S607-1P-MN-PN	•	•



Clear
Half View 2-Panel

Door	2'8"	3'0"
S684-2PU-CL	•	•



9-Lite Clear Fixed Grille
Half View 2-Panel

Door	2'8"	3'0"
S681-2PU-FG9-CL	•	•



Blinds Clear/Low-E
Half View 2-Panel

Door	2'8"	3'0"
S684-2PU-RLB-CL	•	•



Vented Clear/Low-E
Half View 2-Panel

Door	2'8"	3'0"
S799-2PU-VL-CL	•	•



Blanca
Half View 2-Panel

Door	2'8"	3'0"
S684-2PU-BLC	•	•



Rain
Half View 2-Panel

Door	2'8"	3'0"
S684-2PU-RN	•	•



Crosswalk
Half View 2-Panel

Door	2'8"	3'0"
S684-2PU-CWK-PN	•	•
S684-12P-CWK-PN	•	•



Topaz
Half View 2-Panel

Door	2'8"	3'0"
S684-2PU-TPZ-P	•	•



Half Round 5-Lite
(Fixed Grille)

Door	2'8"	3'0"
S660-4P-FG5-CL	•	•

20-MINUTE FIRE RATED

Fire doors are tested and comply with safety and performance standards to withstand fire for a minimum of 20 minutes. Doors are machined.



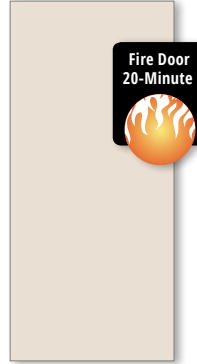
Flush Fiberglass
20-Minute

Door	2'8"	3'0"
DRS00-20M	•	•



6-Panel Fiberglass
20-Minute

Door	2'8"	3'0"
DRS61-20M	•	•



Flush Steel
20-Minute

Door	2'8"	3'0"
CT-100-20	•	•



6-Panel Ovolo Steel
20-Minute

Door	2'8"	3'0"
CT-60-20	•	•



89320 Shaker Primed
20-Minute

Door	2'8"	3'0"
89320-20M	•	•



89382 Shaker Primed
20-Minute

Door	2'8"	3'0"
89382-20M	•	•



89330 Shaker Primed
20-Minute

Door	2'8"	3'0"
89330-20M	•	•



89360 Shaker Primed
20-Minute

Door	2'8"	3'0"
89360-20M	•	•



89355 Shaker Primed
20-Minute

Door	2'8"	3'0"
89355-20M	•	•



Kingston Molded
20-Minute

Door	2'8"	3'0"
Kingston	•	•



Lauan Mahogany Wood Veneer
20-Minute

Door	2'8"	3'0"
Lauan Mahogany	•	•



Natural Birch Wood Veneer
20-Minute

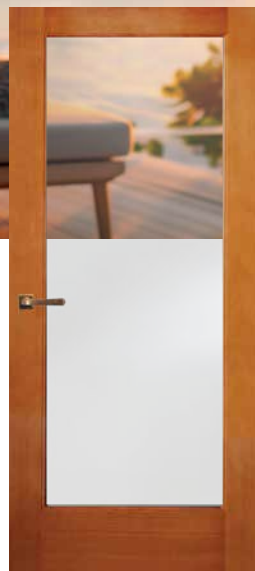
Door	2'8"	3'0"
Natural Birch	•	•



EXTERIOR FRENCH DOORS

French doors have remained popular among homeowners due to their ability to seamlessly link interior spaces with outdoor surroundings, encouraging the flow of light.

7002
Thermal French Door
Douglas Fir
Clear IG
2'6", 2'8", 3'0" x 6'8"



WOOD STILE & RAIL INTERIOR DOORS

Our interior panel and bifold doors are crafted with the same meticulous attention and skill that defines every one of our wood stile and rail doors. These doors will help you create the perfect ambiance in your home.

Our interior panel and bifold doors have a standard thickness of 1-3/8".

■ Matching bifolds



Pine Louver
1'6", 2'0", 2'4", 2'6",
2'8", 3'0"



8720 Shaker
1'6", 2'0", 2'4", 2'6",
2'8", 3'0"



8782 Shaker
1'6", 2'0", 2'4", 2'6",
2'8", 3'0"



8730 Shaker
1'6", 2'0", 2'4", 2'6",
2'8", 3'0"



8760 Shaker
1'6", 2'0", 2'4", 2'6",
2'8", 3'0"



8755 Shaker
1'6", 2'0", 2'4", 2'6",
2'8", 3'0"



Pine Louver Bifold
2'0", 2'6", 3'0"



8701 Shaker Bifold
2'0", 2'6", 3'0"



8702 Shaker Bifold
2'0", 2'6", 3'0"



8703 Shaker Bifold
2'0", 2'6", 3'0"



8700 Shaker Bifold
2'0", 2'6", 3'0"



8705 Shaker Bifold
2'0", 2'6", 3'0"



MOLDED INTERIOR DOORS

Lynden Door molded doors feature a primed, furniture grade surface, that is ready to paint in any color you desire. There is no limit to your design ideas.

- Matching bifolds
- Hollow core



Kingston
Smooth
Raised Panel



Kingston Bifold
Smooth
Raised Panel



Benton Bifold
Smooth
Raised Panel



Benton Bifold
Smooth
Raised Panel



Bonneville
Textured
Raised Panel



Bonneville
Textured
Raised Panel

WOOD VENEER DOORS

Do you need a rustic barn door or contemporary passage door? Wood veneer doors provide the beauty and warmth of natural wood and one of a kind, unique wood grain patterns. Stainable and paintable – you can't go wrong. Available up to 3'0" x 6'8".

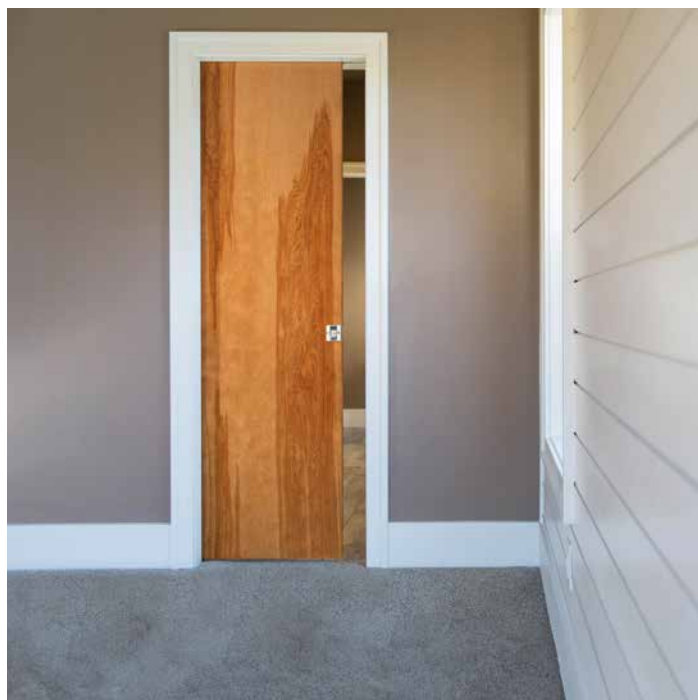
- Hollow core



Lauan Mahogany
2'0", 2'4", 2'6", 2'8", 3'0"



Natural Birch
2'0", 2'4", 2'6", 2'8", 3'0"



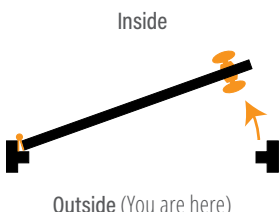
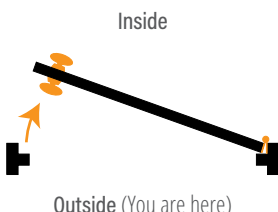
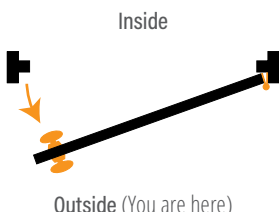
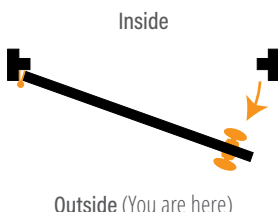


HPM HANDING INFORMATION

BEFORE YOU BEGIN! Determine the INSIDE and OUTSIDE of your installation!

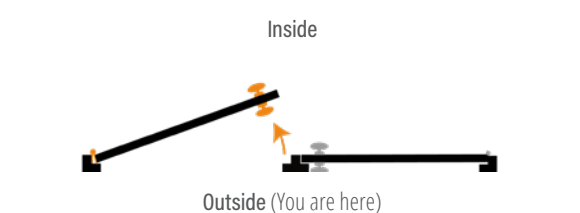
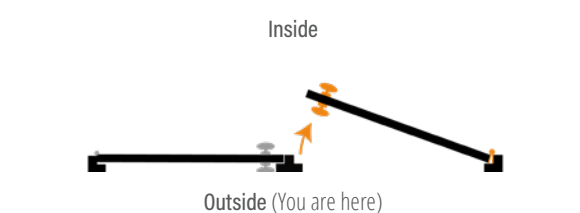
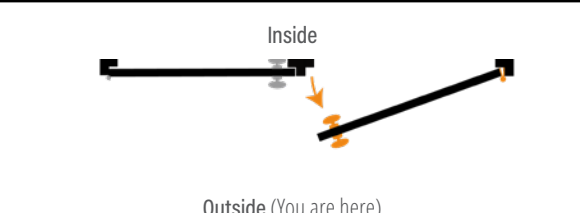
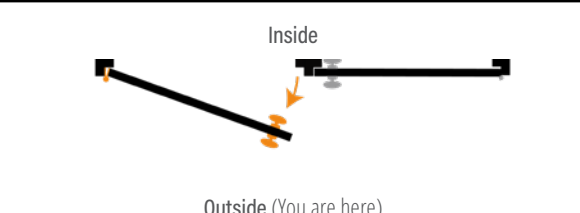
Single Door

Confirm swing and handing, keep the inside and outside of your application in mind!

LEFT HAND INSWING	RIGHT HAND INSWING	LEFT HAND OUTSWING	RIGHT HAND OUTSWING
			

Double Doors

Identify active door panel, swing and handing, keep the inside and outside of your application in mind!

LEFT HAND ACTIVE INSWING	RIGHT HAND ACTIVE INSWING
	
LEFT HAND ACTIVE OUTSWING	RIGHT HAND ACTIVE OUTSWING
	

INTERIOR PREHUNG DIMENSION CHART

Type of Opening	Net Frame Dimension						Rough Opening Dimension					
Nominal Door Width	2'0"	2'4"	2'6"	2'8"	2'10"	3'0"	2'0"	2'4"	2'6"	2'8"	2'10"	3'0"
Single	25-1/2"	29-1/2"	31-1/2"	33-1/2"	35-1/2"	37-1/2"	26"	30"	32"	34"	36"	38"
Double w / Ball Catches	49-1/2"	57-1/2"	61-1/2"	65-1/2"	69-1/2"	73-1/2"	50"	58"	62"	66"	70"	74"
Double w / Astragal	50"	58"	62"	66"	70"	74"	50-1/2"	58-1/2"	62-1/2"	66-1/2"	70-1/2"	74-1/2"
Std 6'8" Height	81-5/8"						82-1/8"					
Std 7'0" Height	85-5/8"						86-1/8"					
Std 8'0" Height	97-5/8"						98-1/8"					

EXTERIOR PREHUNG DIMENSION CHART

Type of Opening	Net Frame Dimension						Rough Opening Dimension					
Nominal Door Width	2'0"	2'6"	2'8"	2'10"	3'0"	3'6"	2'0"	2'6"	2'8"	2'10"	3'0"	3'6"
No Sidelight (Single)	25-1/2"	31-1/2"	33-1/2"	35-1/2"	37-1/2"	43-1/2"	26"	32"	34"	36"	38"	44"
No Sidelight (Double)	50-1/4"	62-1/4"	66-1/4"	70-1/4"	74-1/4"	86-1/4"	50-3/4"	62-3/4"	66-3/4"	70-3/4"	74-3/4"	86-3/4"
Std 6'8" Height	81-3/4" (Inswing) / 80-1/2" Outswing						82-1/4" (Inswing) / 81" Outswing					
Std 7'0" Height	85-3/4" (Inswing) / 84-1/2" Outswing						86-1/4" (Inswing) / 85" Outswing					
Std 8'0" Height	97-3/4" (Inswing) / 96-1/2" Outswing						98-1/4" (Inswing) / 97" Outswing					



ALLIANCE DOOR PRODUCTS

4095 142nd Avenue East, Suite 100
Sumner, WA 98390

info.seattle@alliancedoorproducts.com

253.867.5080